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D3849-043
Job Sheet 197573



Part No: D3849-043

Job Qty: 5 pcs *62*

Part Name: Aft Heavy-Duty Wearplate, Std Skid Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 8/21/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D3849 REV F IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG REV.D DD
VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG REV.F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	5 pcs	8/21/19		0.00	14.29	Large Fab - 1		<i>mu/mc</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	5 pcs	8/21/19		0.00	0.00	QC 9 - 10		<i>a</i>
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	5 pcs	8/21/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S199060



Part: D3849-043

Job No: 197573

Serial No/Batch: S199060

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/18/19

Plex 7/10/19 1:51 PM Dart.lajeunesse.marie

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					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - SA	5 pcs	8/21/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op **110** - (Weld per dwg A/R S.S. rod Batch: M136585) 1- Weld D3901-043 bar to wearplate as per dwg D3849
 Descriptions: **120** - (QC9- Inspect visual per QSI004- Fusion Welds)
130 - (QC5- Inspect part completeness to step on W/O)
140 - 1- Apply a layer of TEXTURE COATING as per dwg Batch: S184717
150 - (QC5- Inspect part completeness to step on W/O)
160 - (Identify as per dwg & Stock Location: _____) LOCATION : FG002
170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3849-3	Plate	5 pcs (1 ea)	110-Large Fab - Welded Assy-1	4- 5079516/3-5047066
D3901-043	Wearbar Weldment	10 pcs (2 ea)	110-Large Fab - Welded Assy-1	8- 5156173/5115839 47

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D3849-3	5	12	0
	D3901-043	10	12	0

Part Specifications

Specifications could not be found.

Plex 7/10/19 1:51 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY Other/Details:			